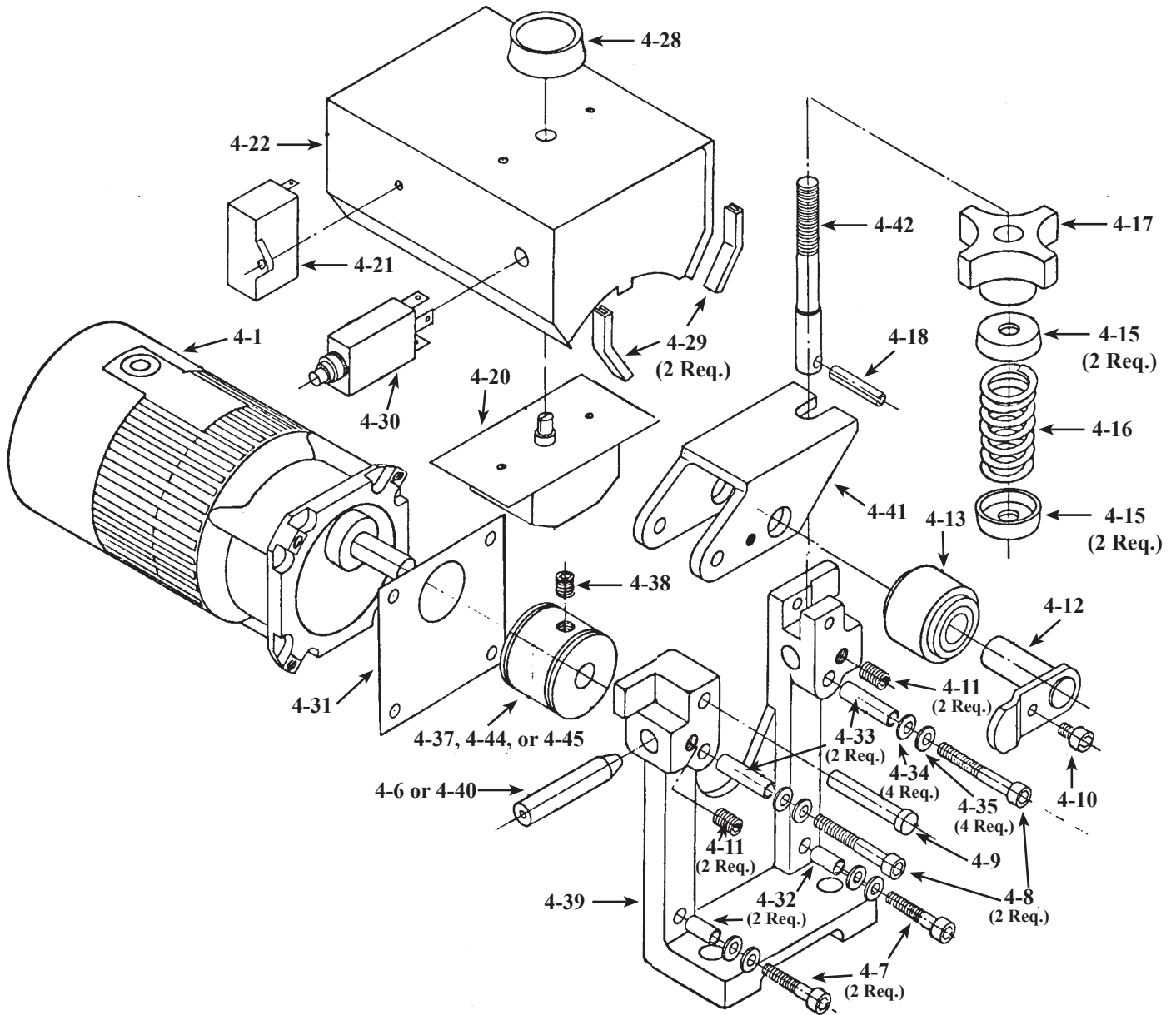


4AFM ASSIST FEED MOTOR



PARTS FOR 4AFM ASSIST FEED MOTOR

Part#	Description
4AFM	Assist Feed Motor <i>(Complete assembly of parts below)</i>
4-1	Motor
4-6	Inlet Guide for .035" thru 5/64" Wire
4-7	Socket Head Cap Screw 10-32 x 1" <i>(2 Req.)</i>
4-8	Socket Head Cap Screw 10-32 x 1-1/2" <i>(2 Req.)</i>
4-9	Hinge Pin
4-10	Socket Head Cap Screw 10-32 x 3/8"
4-11	Set Screw 1/4" - 20 x 3/8" Flat Point <i>(2 Req.)</i>
4-12	Feed Roll Shaft
4-13	Pressure Roll
4-15	Spring Cup <i>(2 Req.)</i>
4-16	Spring
4-17	Tension Knob
4-18	Expansion Pin 3/16" x 1"
4-20	Torque Limiter Control <i>(Includes 4-28)</i>
4-21	Capacitor
4-22	Control Box
4-28	Replacement Plastic Knob
4-29	Insulating Strips <i>(2 Req.)</i>
4-30	Circuit Breaker
4-31	Motor Mount Insulation
4-32	Tubular Insulation <i>(Short - 2 Req.)</i>
4-33	Tubular Insulation <i>(Long - 2 Req.)</i>
4-34	Insulating Washer <i>(4 Req.)</i>
4-35	Steel Washer <i>(4 Req.)</i>
4-37	Feed Roll for 3/32" and 1/8" Wire
4-38	Insulated Set Screw
4-39	Motor Mount Casting
4-40	Inlet Guide for 3/32" and 1/8" Wire
4-41	U-Channel Casting
4-42	Eye Bolt
4-44	Feed Roll for .035" thru .052" Wire
4-45	Feed Roll for 1/16" and 5/64" Wire
4-46	Replacement Gear <i>(Inside Motor Gear Box)</i>